

Work Order ID 157092-2

157092

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Monday, February 13, 2017 11:47:40 AM

Item ID: D5393-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Strut Assembly
 Start Date: 2/21/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 2/28/2017 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: FEB 13 2017 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5393	B

100 0.00
 100
 Small Fab
 Memo 0.13
 Assemble strut, nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread.
 A/R ANTI-SEIZE BATCH: M128063

1 FF MAR 02 2017

110 0.00
 110
 QC
 Memo 0.01
 Quality Control

1 DAS 38 9-89 MAR 02 2017

120 0.00
 120
 Packaging
 Memo 0.00
 Packaging
 Identify as per dwg & Stock Location: S368

1 DAS 6 9-89 MAR 04 2017

Work Order ID 157092***157092***

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Item ID: D5393-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: Strut Assembly
Start Date: 2/21/2017 **Start Qty:** 2.00 ***2*** **Cust Item ID:**
Required Date: 2/28/2017 **Req'd Qty:** 2.00 ***2*** **Customer:**
Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.03							
Quality Control									

DAS
21
9-89
MAR 07 2017
MF
17-3-16

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157092

D5393-041

Required Date: 2/28/2017

Required Qty: 2.00

Comments: IPP REV:A 16.02.01 NEW ISSUE DD VERF:JLM IPP
REV:B 17.01.27 AS PER DWG REV.B2 DD VERF:JLM

[illegible]

Picklist Print

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Work Order ID: 157092

Parent Item: D5393-041

Parent Item Name: Strut Assembly

157092

D5393-041

Start Date: 2/21/2017

Required Date: 2/28/2017

Start Qty: 2.00

Required Qty: 2.00

MS17984-C405

Purchased

No

Each

5.0000

4

MS17984-C405

Pin, Quick Release

**

FF

MAR 02 2017

Location

Loc Qty

Loc Code

over005

B157167

3

3

153302

3

3

ST315

2

146282

2

MS21043-3

Purchased

No

Each

1,004.000

4

MS21043-3

Nut

**

FF

MAR 02 2017

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

403

m130673

11

m136182

392

GA

393

m133990

27

m136295

366

6

ST302

59

m135864

59

ST304

69

m131340

69

MS21919WCF8

Purchased

No

Each

7.0000

4

MS21919WCF8

Clamp

**

FF

MAR 02 2017

Location

Loc Qty

Loc Code

ST291

7

m136044

1

m136192

6

6

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Shop Packet Print

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Picklist Print

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Work Order ID: 157092

Parent Item: D5393-041

Parent Item Name: Strut Assembly

157092

D5393-041

Start Date: 2/21/2017

Required Date: 2/28/2017

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

Each

4,179.000

8

NAS1149C0332R

WASHER

FF

MAR 02 2017

Location

Loc Qty

Loc Code

FP001

354

m136537

354

GA

544

m133284

44

m136444

500

ST260a

2700

m135408

0

m135766

500

m135908

200

m136042

500

m136643

1000

m136741

500

ST266

581

m135466

581

Each

11.0000

4

NAS509-4C

Purchased

No

NAS509-4C

NUT

FF

MAR 02 2017

Location

Loc Qty

Loc Code

ST551

11

M136182

3

M136318

8